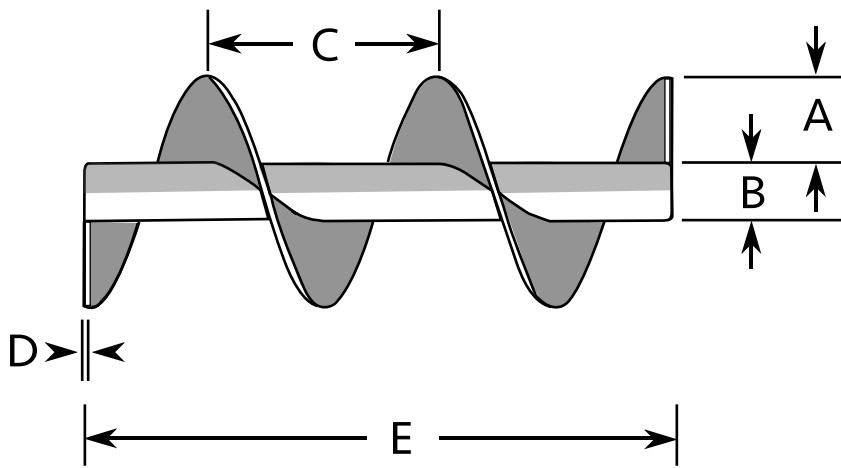


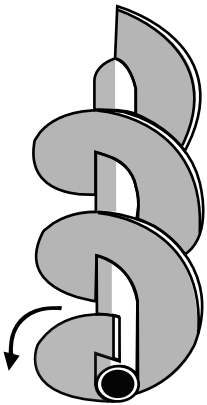
**AUGER SUPPLIES WA**  
MANUFACTURE & REPAIRS



- A - Strip width
- B - OD of Shaft
- C - Pitch
- D - Material thickness
- E - Overall length

$$(Ax2) + B = \text{OD of Flight}$$

### HELIX DIRECTION



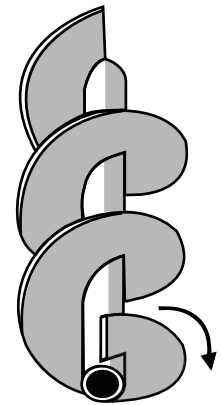
LH



Left Hand



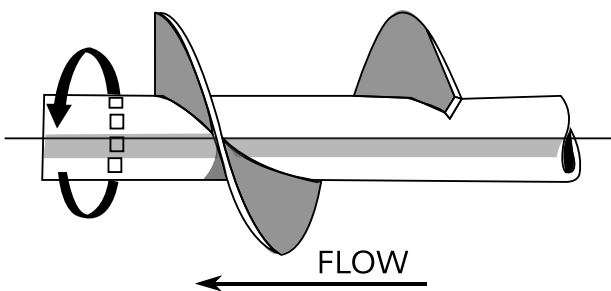
Right Hand



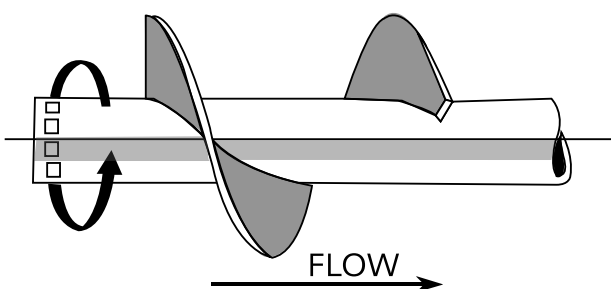
RH

### MATERIAL FLOW RELATIVE TO AUGER ROTATION AND PITCH

R.H. PITCH FLIGHT

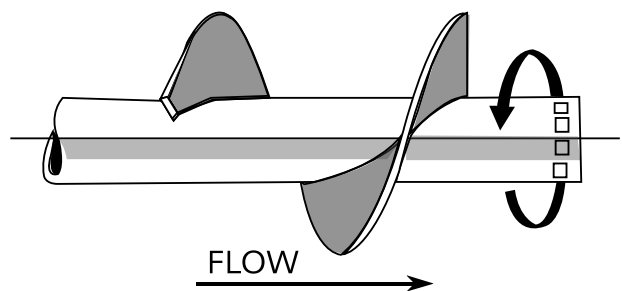


FLOW

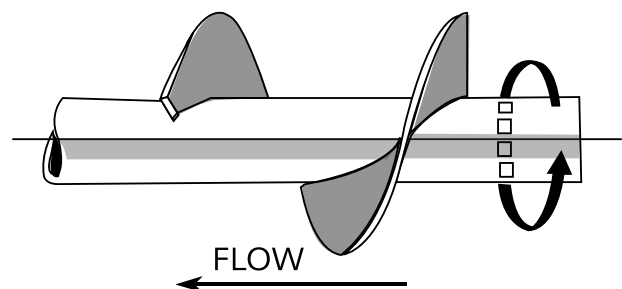


FLOW

L.H. PITCH FLIGHT



FLOW



FLOW