



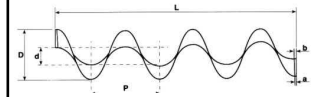
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FLIGHTING TECHNOLOGY



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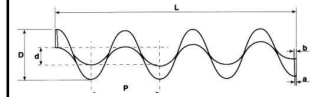
DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SF" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
PER SPIRALI IN CONTINUO TIPO "SF" IN ACCIAIO AL CARBONIO



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.
	D	Toll.	P	Toll.	d	Toll.		
062005644 062005645 -	40	+ 1,0 - 2,0	40	+ 3,0 - 3,0	20	+ 0,1 + 2,0	3.9	-10%
30			3.8					
-			-					
062005646 062005647 -	45	+ 1,0 - 2,0	45	+ 3,0 - 3,0	25	+ 0,1 + 2,0	3.8	-10%
30			3.7					
-			-					
062005648 062005649 -	50	+ 1,0 - 2,0	50	+ 3,0 - 3,0	20	+ 0,1 + 2,0	3.7	-10%
35			3.6					
-			-					
062005650 062005651 -	50	+ 1,0 - 2,0	50	+ 3,0 - 3,0	30	+ 0,1 + 2,0	3.9	-10%
35			3.8					
-			-					
062005652 062005653 -	55	+ 1,0 - 2,0	55	+ 3,0 - 3,0	25	+ 0,1 + 2,0	3.8	-10%
35			3.7					
-			-					
062005654 062005655 -	55	+ 1,0 - 2,0	55	+ 3,0 - 3,0	35	+ 0,1 + 2,0	3.9	-10%
35			3.8					
-			-					
062005656 062005657 062005658	60	+ 1,0 - 2,0	60	+ 3,0 - 3,0	20	+ 0,1 + 2,0	3.7	-10%
40			3.6					
30			3.5					
062005659 062005660 062005661	60	+ 1,0 - 2,0	60	+ 3,0 - 3,0	30	+ 0,1 + 2,0	3.8	-10%
40			3.7					
30			3.6					
062005662 062005663 062005664	65	+ 1,0 - 3,0	65	+ 3,0 - 3,0	25	+ 0,1 + 2,0	3.7	-10%
45			3.6					
35			3.5					
062005665 062005666 062005667	65	+ 1,0 - 3,0	65	+ 3,0 - 3,0	35	+ 0,1 + 2,0	3.8	-10%
45			3.7					
35			3.6					
062005668 062005669 062005670	70	+ 1,0 - 3,0	70	+ 3,0 - 3,0	30	+ 0,1 + 2,0	3.6	-10%
50			3.5					
35			3.4					
062005671 062005672 062005673	70	+ 1,0 - 3,0	70	+ 3,0 - 3,0	40	+ 0,1 + 2,0	3.8	-10%
50			3.7					
35			3.6					
062005674 062005676 062005677	75	+ 1,0 - 3,0	75	+ 3,0 - 3,0	25	+ 0,1 + 2,0	3.3	-10%
50			3.2					
40			3.1					
062005678 062005679 062005680	75	+ 1,0 - 3,0	75	+ 3,0 - 3,0	35	+ 0,1 + 2,0	3.5	-10%
50			3.4					
40			3.3					
062005682 062005683 062005684	80	+ 1,0 - 3,0	80	+ 3,0 - 3,0	30	+ 0,1 + 2,0	3.4	-10%
55			3.3					
40			3.2					
062005685 062005686 062005687	80	+ 1,0 - 3,0	80	+ 3,0 - 3,0	40	+ 0,1 + 2,0	3.5	-10%
55			3.4					
40			3.3					
062005688 062005689 062005690	80	+ 1,0 - 3,0	80	+ 3,0 - 3,0	50	+ 0,1 + 2,0	3.8	-10%
55			3.7					
40			3.6					
062005691 062005692	80	+ 1,0 - 3,0	80	+ 3,0 - 3,0	60	+ 0,1 + 2,0	3.9	-10%
55			3.8					

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Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.
	D	Toll.	P	Toll.	d	Toll.		
062005693			40				3.7	
062005694	85	+ 1,0 - 3,0	85		25	+ 0,1 + 2,0	3.2	
062005695			60	+ 3,0 - 3,0			3.1	-10%
062005696			45				3.0	
062005697			85		35	+ 0,1 + 2,0	3.4	
062005698			60	+ 3,0 - 3,0			3.3	-10%
062005699			45				3.2	
062005700	90	+ 1,5 - 3,0	90		30	+ 0,1 + 2,0	3.2	
062005701			60	+ 4,0 - 4,0			3.1	-10%
062005702			45				3.0	
062005703			90		40	+ 0,1 + 2,0	3.4	
062005704			60	+ 4,0 - 4,0			3.3	-10%
062005705			45				3.2	
062005706			90		50	+ 0,1 + 2,0	3.7	
062005707			60	+ 4,0 - 4,0			3.5	-10%
062005708			45				3.4	
062005709			90		60	+ 0,1 + 2,0	3.9	
062005710			60	+ 4,0 - 4,0			3.8	-10%
062005711	45		3.7					
062005712	95	+ 1,5 - 3,0	95		25	+ 0,1 + 2,0	3.1	
062005713			65	+ 4,0 - 4,0			3.0	-10%
062005714			50				2.9	
062005715			95		35	+ 0,1 + 2,0	3.2	
062005716			65	+ 4,0 - 4,0			3.1	-10%
062005717			50				3.0	
062005718	100	+ 1,5 - 3,0	100		40	+ 0,1 + 2,0	3.4	
062005719			70	+ 4,0 - 4,0			3.3	-10%
062005720			50				3.2	
062005721			100		50	+ 0,1 + 2,0	3.5	
062005722			70	+ 4,0 - 4,0			3.4	-10%
062005723			50				3.3	
062005724			100		60	+ 0,1 + 2,0	3.6	
062005725			70	+ 4,0 - 4,0			3.5	-10%
062005726			50				3.4	